

Paint and adhesive manufacturers have provided their recommendations for finishing materials suitable for use on Extira Treated Exterior Panels. CMI provides this information, free of charge, to prospective users who must independently determine the suitability of such materials for its purpose. It is the user's responsibility to test and qualify all materials the user intends to use on Extira panels. CMI does not guarantee the performance or compatibility of the materials listed in this document, or any other materials, nor does CMI bear any liability associated with the secondary treatment of Extira panels. Samples of Extira panels are available upon request for your testing purposes.

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CMI welcomes information about your experience with the use of these materials or any other in the secondary treatment of Extira panels.

**FINISHING:**

Extira panels must be primed and painted or finished before use. Use a high quality exterior oil/alkyd solvent-based or acrylic latex primer system specifically designed for use on wood composite substrates. The final topcoat should be compatible with the primer system used. Ninety-degree (90°) edges should be eased where possible to improve paint coverage and to extend service life. Final qualification is the responsibility of the end user.

The companies listed below have tested paint systems for use with Extira panels. The following topcoats are not recommended by CMI or most paint manufacturers because of short service life, poor protection against UV light and a higher potential for performance problems:

- Shake and shingle paints, clear coatings, flat oil/alkyd paints topcoats, and vinyl acetate (PVA) base paints.
- Transparent and semi-transparent stains.

**FINISHING CONTACT INFORMATION:**

**One Shot, LLC.**

Technical Support  
5300 Fifth Avenue  
P.O. Box 6369  
Gary, IN 46406  
  
Phone: 219.949.1684  
Email: asklouie@hotmail.com

**Akzo Nobel Coatings, Inc.**

Contact: Forest Flemming  
1431 Progress Ave.  
High Point, NC 27261  
  
Phone: 336.801.0820  
Email: forest.g.flemming@akzo-nobel.com

**Matthews Paint**

Customer Service Group  
LakeView Corporate Park  
8201 – 100th Street  
Pleasant Prairie, WI 53158  
  
Phone: 800.323.6593  
www.ppg.com/coatings/matthewspaint

**Sherwin Williams**

Contact: Hal Shackelford  
Chemical Coatings  
P.O. Box 304  
Krum, TX 76249  
  
Phone: 940.482.7068  
Email: hal.h.shackelford@sherwin.com

**Ronan's Paint Corp.**

Contact: Bob Chlupsa  
749 East 135th Street  
Bronx, NY 10454  
  
Phone: 800.247.6626  
Email: ronanpaint@aol.com

**Valspar**

Contact: Brian Lewallen  
Global Wood Coatings Group  
1717 English Road  
High Point, NC 27261  
  
Phone: 800.395.7047  
Email: blewallen@valspar.com

**ADHESIVES:**

The following companies have tested Extira panels with the products listed below for the specific applications shown. Contact the manufacturer for final overlay compatibility, recommendation on specific usage, adhesive quantities and press conditions before using the product specified.

**EXTERIOR APPLICATIONS:**

Glue Manufacturer	Glue System	Application
Ashland Performance Materials	Isoset WD3-A322/CX-47 (water based)	HPL
	Isogmp SP 5050D (moisture cure urethane)	HPL
Franklin International	Titebond II	Extira to Extira, wood veneer
	Titebond Heavy Duty Construction Adhesive (solvent based)	Extira to Extira
	Titebond Trowelable Construction Adhesive (solvent based)	Extira to Extira
	Titebond Polyurethane Subfloor Adhesive	Extira to Extira
	Franklin 811 Advantage	Extira to Extira
H.B. Fuller Company	RK3379001 (Precatalyzed PVAc)	HPL, Extira to Extira, and wood veneer
	UR0218MF (liquid moisture-cure urethane)	HPL, Extira to Extira
	NP2075T (hotmelt polyurethane reactive)	HPL, Extira to Extira, and wood veneer
National Casein	MB 330 (melamine powder)	wood veneer
	MUF 4301 (melamine powder)	wood veneer
	WP2457/K-4 (emulsion polymer w/catalyst)	wood veneer

**INTERIOR APPLICATIONS**

Wilsonart Adhesives	WA 950/951 (Solvent contact adhesive)	Extira to HPL
	WA H2O (water basted contact adhesive)	Extira to HPL
	WA 3000 (PVA for postforming)*	Extira to HPL
	WA 3132 (Hot press PVA)*	Extira to HPL
National Casein	6500HV (cold press)	Extira to HPL
	3319-1 (cold press)	Extira to HPL
	PC2002 (cold press or hot press)	Extira to HPL

\*contact Wilsonart for specific application instruction

**ADHESIVE CONTACT INFORMATION:**
**Ashland Performance Materials**

Contact: Gary Schaeffer  
 5200 Blazer Parkway  
 Dublin, OH 43017  
 Phone: 754.223.7144  
 Email: glschaeffer@ashland.com

**Franklin International**

Contact: Technical Service  
 2020 Bruck Street  
 Columbus, OH 43207  
 Phone: 800.347.4583  
 Email: contechserv@franklininternational.com

**H.B. Fuller Company**

Contact: Tom Howard  
 1200 Willow Lake Blvd.  
 Vadnais Heights, MN 55110  
 Phone: 651.236.5695  
 Email: tom.howard@hbfuller.com

**National Casein Company**

Contact: Jim Higginbotham or Pat DeJulio  
 601 W. 80th Street  
 Chicago, IL 60620  
 Phone: 773.846.7300

**Wilsonart Adhesives**

Contact: Customer Service  
 10601 NW Dodgen Loop  
 Temple, TX 76503  
 Phone: 254.207.6701